

Work Order ID 106437

August-30-13 12:58:06 PM

106437

Page 1

Item ID: D206-642-312BL

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/20/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D206-642	N
--------------	---

100

0.00

100

DOCUMENT CONTROL

DC

Memo *M.10*

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-312 CHG007

DAS
31
9-89

13-10-21

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1x

13-10-15

ND

DA
31
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
31
9-89

13-10-21

Work Order ID 106437

August-30-13 12:58:06 PM

106437

Page 2

Item ID: D206-642-312BL

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/20/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging			DAS					DAS
Packaging	Memo	0.00		6					31
Packaging	Identify and pack for shipping as per PPP D206-642-312			9-89		13/10/23			9-89
	Location: <u>094</u>								
	PPP Rev: <u>8 H</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten: 13-10-25
mf
13-10-23

Picklist Print

August-30-13 12:58:05 PM

Page 1

Work Order ID: 106437

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J 05.10.11 Added D3429-1 per CHG004KJ/CP/JLM/EC
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP Rev: M 09-03-02 as per
 DSI9440 rev.a verified by: EC
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O as per REV.N DD
 10.04.19 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-341- Replacement Skidtube(Fits LH or RH)		Manufactured	No			110	Each	4.0000	1	1		106442	DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		1							
				93119		1							
				FG082		3							
				36550		1							
				69952		1							
				95787		1							
D206-648-013 GROUND HANDLING WHEEL MODIFICATION ATTN: D3414-041 BLUE		Manufactured	No			110	Each	6.0000	1	1		13-10-15	DAS 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PKG013		6							
				101736		4							
				103000		1							
				99769		1							

Picklist Print

August-30-13 12:58:05 PM

Page 2

Work Order ID: 106437

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2932-2
206 Saddle Right side
BLUE

Manufactured No

110 Each 16.0000

DAS
6
9-89

1

DAS
28
9-89

13-10-15

Location Loc Qty Loc Code

ST422 1
89926 1
ST425A 2
98162 2
ST427 7
93155 1
93881 3
96395 3
ST437 6
103396 6

1x

DAS
31
9-89

D2933-2
206 Saddle Right
BLUE

Manufactured No

110 Each 20.0000

DAS
6
9-89

1 1

DAS
28
9-89

Location Loc Qty Loc Code

ST425A 6
93165 1
98160 5
ST427 6
93885 6
ST437 8
103409 6
105493 2

1x

DAS
31
9-89

Picklist Print

August-30-13 12:58:05 PM

Page 3

Work Order ID: 106437

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2938-2
206 Saddle
BLUE

Manufactured No

110 Each

15.0000

DAS
61
9-89

1

13-10-15

DAS
28
9-89

Location

Loc Qty

Loc Code

ST422

1

75102

1

ST425A

5

98164

5

ST428

3

93422

1

94212

2

ST438

6

103685

6

110 Each

16.0000

DAS
61
9-89

1

1

DAS
28
9-89

Location

Loc Qty

Loc Code

ST422

2

78955

1

79238

1

ST425A

6

98166

6

ST428

2

93889

2

ST438

6

103429

6

110 Each

1,657.0000

DAS
61
9-89

8

8

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST513

1637

123355

1637

AN3-41A
Bolt

Purchased No

DAS
31
9-89

August-30-13 12:58:05 PM

Shop Packet Print

Page 3

Picklist Print

August-30-13 12:58:05 PM

Page 4

Work Order ID: 106437

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2652

Bushing

Manufactured No

110

Each

2,028.00

16

16

DAS

28

9-89

13-10-15

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

996

101755

272

104848

402

105683

322

ST014

988

102204

182

102205

200

103022

200

103642

200

103643

200

99029

6

16x

August-30-13 12:58:05 PM

Shop Packet Print

Page 4

Picklist Print

August-30-13 12:58:05 PM

Page 5

Work Order ID: 106437

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

110

Each

6,791.0000

DAS
6
9-89

8

8

DAS
28
9-89

13-10-15

DAS
31
9-89

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

387

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

118

ST506

1383

123900

912

124291

471

ST510a

5000

M126275

1000

M126333

4000

AN960JD10

WASHER

AN5-10A

BOLT

DAS
31
9-89

NAS1149D0363J

Purchased

No

110

Each

0.0000

DAS
6
9-89

8

8

DAS
28
9-89

8X

126319

Purchased

No

110

Each

553.0000

DAS
6
9-89

4

4

DAS
28
9-89

4X

Location

Loc Qty

Loc Code

GA

50

122800

50

ST350A

3

124805

3

st503

500

M126180

500

DAS
31
9-89

August-30-13 12:58:05 PM

Shop Packet Print

Page 5

Picklist Print

August-30-13 12:58:05 PM

Page 6

Work Order ID: 106437

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

ANS-11A
BOLT

Purchased No

110 Each

733.0000

DAS
6
9-89

4

4

DAS
28
9-89

13-10-15

DAS
31
9-89

Location

Loc Qty

Loc Code

ST514

92

125388

92

ST517

641

123533

441

M126105

200

4x

AN960JD516
Washer

NAS1149D0563J

Purchased

No

110 Each

2.0000
DAS
6
9-89

8

8

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST504

2

1069059

2

125807

AN4-6A
BOLT

Purchased

No

110 Each

2,033.0000
DAS
6
9-89

12

12

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST504

1300

M126317

1300

ST514

733

123355

233

M126175

500

12x

AN960JD416
Washer

NAS1149D0463J

Purchased

No

110 Each

0.0000
DAS
6
9-89

24

24

DAS
28
9-89

DAS
31
9-89

126221

August-30-13 12:58:05 PM

Shop Packet Print

Page 6

Picklist Print

August-30-13 12:58:05 PM

Page 7

Work Order ID: 106437

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

5,287.0000

DAS 12

12

DAS

28

9-89

13-10-15

Locknut

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

10

m125708

10

st507

56

125535

23

m126073

33

ST509

4000

m126275

4000

ST510a

981

m126333

981

ST518

190

124231

190

D3407-043

Manufactured

No

110

Each

27.0000

DAS 1

1

DAS

28

9-89

Tow Ring

BLUE

Location

Loc Qty

Loc Code

ST421

15

103303

14

86919

1

ST463

12

85478

1

93938

4

95924

7

DAS

31

9-89

August-30-13 12:58:05 PM

Shop Packet Print

Page 7

Picklist Print

August-30-13 12:58:05 PM

Page 8

Work Order ID: 106437

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D3456-1
Washer

Manufactured No

110 Each 182.0000

DAS 6 9-89

DAS 28 9-89

13-10-15

Location

Loc Qty

Loc Code

FG	7
25701	7
ST047	175
103539	50
103787	25
80252	1
85223	1
89237	6
96570	21
99338	71

B106784

DAS 31 9-89

D3457-1
WASHER

Manufactured No

110 Each 91.0000

DAS 6 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FG	10
32409	10
ST047	81
102377	56
97683	2
99638	23

2x

DAS 31 9-89

Picklist Print

August-30-13 12:58:05 PM

Page 9

Work Order ID: 106437

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased No

110 Each

1,140.0000

DAS 31 9-89

1

DAS 28 9-89

13-10-15

Nut

Location

Loc Qty

Loc Code

FG 36
104603 36
GA 2
121652 2
ST315 1102
121162 25
122452 29
123021 3
123525 29
123900 2
125654 254
m125807 760

DAS 31 9-89

AN4CSA

Bolt

DAS 31 9-89

Purchased No

110 Each

173.0000

DAS 31 9-89

1X

1

DAS 28 9-89

Location

Loc Qty

Loc Code

ST355 173
122599 83
123265 90

* AN960C416

washer

D3413-1

O-Ring

BLUE

DAS 31 9-89

NAS1149C0463R

Purchased No

110 Each

0.0000

DAS 31 9-89

1X

1

DAS 28 9-89

123248

110 Each

48.0000

DAS 31 9-89

1

1

DAS 28 9-89

Location

Loc Qty

Loc Code

ST421 16
80224 3
88025 1
96882 4
98167 8
ST464 32
91117 32

DAS 31 9-89

1X

August-30-13 12:58:06 PM

Shop Packet Print

Page 9

Picklist Print

August-30-13 12:58:06 PM

Page 10

Work Order ID: 106437
 Parent Item: D206-642-312BL
 Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2712 }
 Set Screw

Manufactured No

110 Each

808.0009
 DAS
 6
 9-89

-10 10

DAS
 28
 9-89

13-10-15

Location

Loc Qty

Loc Code

FG 50
 29962 50
 ST016 758
 101775 250
 102226 194
 103652 182
 91229 12
 93686 20
 99794 100

DAS
 31
 9-89

D2934 }
 Saddle Spacer

Manufactured No

110 Each

74.0000
 DAS
 6
 9-89

2 2

DAS
 28
 9-89

Location

Loc Qty

Loc Code

FG 6
 31929 6
 ST022 68
 101520 20
 102358 20
 103443 24
 97041 1
 98297 3

DAS
 31
 9-89

D2935 }
 Saddle Spacer

Manufactured No

110 Each

94.0000
 DAS
 6
 9-89

2 2

DAS
 28
 9-89

Location

Loc Qty

Loc Code

FG 6
 31793 6
 ST022 88
 102233 40
 103655 33
 88536 4
 97264 1
 99798 10

DAS
 31
 9-89

August-30-13 12:58:06 PM

Shop Packet Print

Page 10

Work Order ID 106437

August-30-13 12:58:06 PM

Item ID: D206-642-312BL

Revision ID:

Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13 Start Qty: 1.00

Required Date: 9/20/13 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

N

0.00

MLJ 13-10-15

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D206-642-312 CHG007

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

1x 13-10-15

QC4- 100% Inspect kits for completeness

0.00

120

120

QC

Quality Control

Memo

0.00

106437

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Run

Start

NR1

Stop

NR2